

# **Christmas Gift Guide Supplements**

Standard Operating Specification

**Contact: Born Group** 

Lee Hillier & Terry Cimini

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# **Christmas Gift Guide Supplement**

## **GRAVURE PRODUCTION SPECIFICATIONS**

### **Guideline Specifications for Digital Gravure Reproduction**

#### Delivery Method e-mail:

lee.hillier@borngroup.com terry.cimini@borngroup.com

FTP: ftp.groupfmg.com
User: telegraph
Password: Vr2evtDD

#### **IMPORTANT!**

If files are uploaded to our FTP server and are not backed up with a hard proof, then an e-mail notification must be sent to enable us to confirm receipt and the fidelity of the file.

#### Media Supply

Media to contain only files required for the job, to be accompanied by a printout of contents, information concerning media format, file format, file names and digital proofs.

#### Template.

Template delivered as Double Page Spreads and/or Left and Right Pages all including bleed carry Trim and Spine Marks all positioned outside live area.

#### File Name.

Please ensure that the file contains product title (e.g. Sunday Telegraph Magazine and the Publication Date. Orientation Page orientation: Portrait. Data orientation: 1.

First Printing Tone 5% All colours.

**Style of Black** Skeleton

**Detail Contrast** Settings to produce smooth flesh tones and to avoid strong black outlines.

**UCR (Min dot %)** Normal subjects Y 65%; M 65%; M 65%; B 98%

Max Coverage 320%

### Tints and Images on white paper

Single colour tint on white paper 15% minimum dot. Multi colour tint on white paper 8% minimum dot

**Text and Reverse type** Minimum 6pt for standard fonts, script and fine serif fonts 10pt

Type Minimum 10pt type, dominant colour for shape, secondary colours spread

**Bleed** 5mm on all sides

**Live Text Position** No important text matter within 5mm of trim

#### **Colour Proofing**

Colour proof must be made from the digital data delivered to the printer. Standard: According to Epson 4880 or Epson 4800.

Paper: GMG Semi Matte

Match:ISO\_41L (PSO\_MFC\_Paper\_eci) for TEXTMatch:IISO\_39L (ISOcoated\_v2\_300\_eci ) for COVER

Control: FOGRA Media Wedge Strip and Filename each spread.

ICC profiles are obtainable from GMG: GMG Website or Telephone: 01603 789111.

#### Copy

Copy should be supplied 21 days prior to publication. Late copy facility by negotiation.

# **Advert Dimenions**

Full Page Trimmed 297mm x 210mm Full Page Bleed 303mm x 216mm

DPS Page Trimmed 297mm x 420mm DPS Page Bleed 303mm x 426mm

## **Contact Information:**

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# These Diagrams are visual only, the dimensions are on spec above



